

PROJECT TITLE : SPECIFICATIONS  
PERIOD COVERED : OCTOBER 25 - NOVEMBER 30 1981  
WRITTEN BY : Kopp-A.-M. (AMK)

---

1. FTR-Switzerland

- 1.1. Some processing, cigarette-making and packing specs have been brought up-to-date.
- 1.2. The cigarette specs MAE 04/IT and (contract manufacture) MLF 26/FR and MLF 29/IT have been withdrawn.

2. PMH-Holland

- 2.1. All the specs for the Eindhoven factory have been withdrawn.
- 2.2. Modification of some processing specs due to the introduction of improved stems in the place of ESTHER and new percentages of ETNA in the blends :  
  
17.7% for blends AR 002, AR 003  
20.3% for blend MA 004  
13.0% for blend MB 001 ETNA = 4.0% instead of 2.0%  
9.4% for blend ML 017  
16.7% for blend NP 001  
  
The cigarette specs have been updated accordingly.
- 2.3. Blend ML 016 has been withdrawn and now a mentholated inner foil is used in Marlboro Menthol MFM 005.
- 2.4. For standardization reasons, the weights of the cigarettes have been calculated to the standard specific rod weight of :  
  
266.00 mg/ml for MAA, MAK and MPH (basic specific rod weight without any improved stems, ESTHER or ETNA = 276.80 mg/ml)  
  
and  
  
258.00 mg/ml for NLF and NPK.
- 2.5. Updating of some packing specs for France, mainly due to the introduction of Seita's bundle identification.
- 2.6. The first complete set of specifications has been issued for Marlboro-UK-AC (project "TENNIS") :  
  
ML 031 with 7.3% ESTHER  
MLB 03  
MLB 156  
  
The filter is the standard diluted MLBPB-120 already used on MLK, PFF, MIL and NPK.

0000144026

- 2.7. The manufacture of Roy King Size, ROK 01 (Export Standard) has been cancelled.

### 3. PMG-Germany

Most of the packing specs have been reviewed mainly because of the introduction of Seita's new bundle codification for France, the new health warning and smoke numbers which must be used in Belgium, and due to the new prices of cigarettes sold in Germany.

### 4. PMB-Belgium

- 4.1. The cigarette specs of MAC 01 have been modified; this cigarette now has the same tobacco weight as MAC 04/IT.
- 4.2. Some packing specs have been updated for use in the Christmas bundles.

### 5. Licensees

#### 5.1. Yugoslavia :

- Some specs for BSK 01 and CEH 01 have been completed.
- The cigarette-making spec CHESTERFIELD FILTER LONG CEH 01 has been finalized.
- The Burley-casing recipe BSK-BB 12.0005 has been modified.

#### 5.2. Laurens Genève :

- 3 complete files of updated specs have been compiled and sent to Area Operations. A complete set of logotype drawings has also been modified.

#### 5.3. Martin Brinkmann-Germany :

- Some provisional specs have been established for CHESTERFIELD KS CEG 02 and SHEFFIELD SHF 01 as a basis for discussion for Area Operations in view of a visit to Germany.

#### 5.4. Laurens Bruxelles and Den Haag :

- Packing specs have been prepared for packs :  
CHESTERFIELD INTERNATIONAL CEI 304 )  
CHESTERFIELD KS CEG 305 ) sold in Belgium  
CHESTERFIELD REGULAR CER 304 )  
and  
CHESTERFIELD INTERNATIONAL CEI 308 )  
CHESTERFIELD KS CEF 308 )  
CHESTERFIELD REGULAR CER 308 ) sold in the Netherlands  
LARK FILTER KS LAK 308 )  
L&M FILTER KING LMK 308 )

These specs were prepared following the introduction of a health warning and smoke number regulations in these countries.

0000144027

5.5. Greece :

- The MLK packing specs have been completely reviewed.

6. PME Standard Recipes

- 6.1. Several modified recipes have been distributed as per their accompanying letters.
- 6.2. The first issue of the AC recipe for project "TENNIS" MLB cigarettes, manufactured at PMH Holland for the UK, has been established.
- 6.3. PME codes have been assigned for PC, AC, Burley casing and Burley top flavour recipes for project "COSMOS" (cigarette name "TANDEM" in USSR) and the specs have been distributed.

7. PME Material Specifications

- 7.1. Sections TA/FA, FM, PP, IK and TP of the "Usage of Materials" file have been updated.
- 7.2. New submissions of PME material specs to suppliers :
  - Tipping paper Korkopor Z 3/30 to Benkert, as used on MLB-UK in Holland.
  - "Meerschaum" for the semi-filter FLI as part of the material spec P FM/036 already approved by Baumgartner.
- 7.3. Some material specs have been approved :
  - P FM/044 Filter BSH-80 (Baumgartner)
  - P TP/110 Korkopor Z 4/120 used on AIA/Germany (Benkert)
  - Hinge lid blanks printed on cardboard Inv. D 240 g (Steiger).

8. Specifications for EDP (AMAPS package from COMSERV)

The buyers in the project group have entered the bill of materials (product structures) for the first pilot products. This is the system which directly concerns specs.

A complete list of the specs not concerning materials is being prepared (processing specs, cigarette and filter weights and sizes etc). The aim is to produce a list which will be complete enough to comply with the requirements foreseen for the near future.

AMK/jud/DECEMBER 2 1981

0000144028